

## REQUEST FOR QUOTATION #SPM070-09-Q-0018

### SPEED MILLING MACHINE AND COMPONENTS

- 1- Variable Speed Vertical Milling Machine; 9"x 49" Table, R-8 taper, 3HP, 3 Ph, 230/460V, P/N Jet 690182, 1 EACH
- 2- C80 Mill Package 13 x 36", includes C80 DRO display, display mounting arm, 2x Spherosyn Transducer Assemblies, and bracket kit. Model WAS 2696-8204, 1 EACH
- 3- Super-Lock Precision Milling Machine Vise with swivel base 6", features coolant trough, enclosed lead screw, removable hinged handle for fast locking, provides better clamping pressure and eliminates hammering, model 2292-6006, 1 EACH
- 4- Clamping kit w/tray for 9/16-inch T-slot, 52 piece, P/N 660012/CK-12, 1 SET
- 5- Collet set for Mills, 6 piece R-8, 3/4" x 1/8<sup>th</sup>, P/N Jet 650132, 1 SET
- 6- Table powerfeed (X-axis), P/N 350089, 1 EACH
- 7- Table Power feed Y-Axis, P/N 350087, 1 EACH
- 8- Drill chuck, .040-1/2" 2JT, P/N JAC-34-02, 1EACH
- 9- Drill chuck arbor R8 -2JT, P/N DEWA0802, 1 EACH
- 10- HSS, Jobber Length, set, 115 piece, P/N D/A115J- SET, 1 SET
- 11- Center Reamers, 3 Flute, 1" -82 HSS, P/N DEWCSK1-82
- 12- Dial test Indicator, features auto reversing, 098 contact points included, 180o. swing on point and shaft, top quality clutch mechanism, fully jeweled movements, satin chrome finish, clear, crisp graduations, universal positioning capability, dovetails top, back and front, include case, 2 stems and carbide point .098, white faced; P/N WAS 2260 3600, 1 EACH
- 13- Precision Thin Parallel and Sets, 1/8", made of high grade alloy steel, hardened and ground from 1/8" stock, 2 holes in each parallel, 10 pair set; Model 2159-0450, 1 SET
- 14- Mill Stop, features, convenient and versatile accessory for use on milling machines, vertical or horizontal jig borers, serves as rigid placement stop on milling setups with vises or angle plates, handy for use as a holder for spray mist, 1/2" hole for T-slot machine mounting, 3/8" dia. Rod with 1/4 " step, base dimension 2 x 4-1/2", overall height 7-1/4", Model 2494-2005, 1 EACH
- 15- Horizontal/Vertical low profile precision rotary tables, features 10 second vernier reading, made of high-density Meehanite with ground surface areas on the surface and base to ensure smooth rotation, hardened and ground worm gear, ideal for boring and spotfacing, circular cutting and angle setting, accuracy within 40 seconds with complete rotation of table graduated each degree, adjustable dial on the hand wheel reads directly to each minute, Vernier plate permits direct reading within 5 seconds gear ratio is 90:1; Model WAS 2444-4002, 1 EACH